

**STEP 1:** Verify with manufacturer the interior coating applied to equipment purchased.

**STEP 2:** Confirm filter system is off-line and contents are **NOT** under pressure.

**STEP 3:** Locate top media fill port, remove bolts, and hardware. Remove coupling clamps, fill port lid, and hardware.

**STEP 4:** Locate media drain port, remove couplings, hardware, and media drain port lid.

**STEP 5:** Locate side access manway, remove hardware, yokes, and lid.

**STEP 6:** Remove all media from inside of tank, rinse interior clean, and let dry before preparation time.

**STEP 7:** Using a wire brush and sand paper, gently prepare area of concern. Removing loose material, and prepping 3-4" around affected area.

**STEP 8:** During preparation, inspect underdrain of tank to ensure it is clean, and 100% in working order.

**STEP 9:** Prepare 3M-134 coating and mix to manufacturers recommendations. *(some forms may be in powder form and others may come in an aerosol can).*

**STEP 10:** Using a brush, apply epoxy to desired area. *(aerosol can applications will require spraying from can).*

**STEP 11:** Allow 24-48hrs before adding media or water back into tank, then install media fill port lid, gasket, and clamp.

**STEP 12:** Replace bottom media drain port lid, gasket, and clamp.

**STEP 13:** Install side access manway, hardware, yokes, and lid.

**STEP 14:** Add media back into tank. Gravel first, silica sand second. Slowly fill with water and resume operation.

## 3M-134 COATED INTERIOR TOUCH UP INSTRUCTIONS